

CIRCUIT BREAKER 500-2

Pyrotechnic circuit breaker for high-voltage applications in electric vehicles

- Provides irreversible secure separation over full current range
- · Low internal resistance
- Lightweight design at small formfactor
- · High insulation resistance after activation



Key functional parameters

| Separation capacity (voltage current inductance) | 500 V 12.5 kA 12.5 μH (higher/alternative values on request) | |
|--|---|--|
| Separation time | < 2 ms (typical < 0.8 ms) | |
| Operating temperature | −40 °C to +120 °C* | |
| Ambient temperature | -40 °C to +85 °C | |
| Product lifetime | 15 years** | |
| Qualification | in accordance with LV 123 and LV 124 | |
| Weight | 150 g | |

^{*}for a limited time interval

HV connection (busbar)

| Busbar - igniter - insulation resistance | $> 50 \text{ M}\Omega$ (before and after activation) | |
|--|--|--|
| Busbar resistance | ≤ 50 μΩ (before activation) > 50 MΩ (after activation)* | |
| Busbar material | copper + Ni/Sn plating (alternatives on request) | |
| Busbar cross-section area | 20 mm × 3 mm | |
| Intended type of connection | screwing (M6)/welding | |
| Distance between screw holes | 70 mm | |

^{*}depending on separation energy

LV connection (igniter)

| Terminal type | Pin type (2 pins), gold-coated |
|----------------------------------|--|
| 11 mm Squib-Interface (unsealed) | AK-1/AK2/ABX-5 following ISO 19072-1 commonly used: AK-2 code I |
| Pyrotechnics | GTMS igniter (LV16 & USCAR-28), maximum pyrotechnic mass 118 mg |
| Igniter resistance | 2.0 Ω ± 0.3 Ω |
| Igniter parameter "No fire" | ≤ 0.4 A ≤ 5 A for ≤ 4 µs |
| Igniter parameter "All fire" | 1.75 A to 40 A for 0.5 ms ≥ 1.2 A for ≤ 2 ms |

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^{**}operating hours depending on temperature collective & activation energy



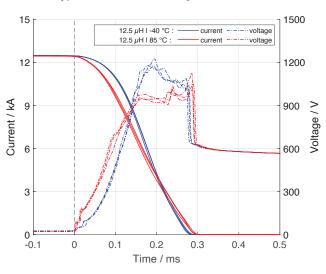
Current carrying capacity*

| Ambient temperature | Current | Duration |
|---------------------|---------|----------|
| +85 °C | 900 A | 30 s |
| +85 °C | 1100 A | 18 s |
| +60 °C | 500 A | 15 min |
| +60 °C | 300 A | 24 h |

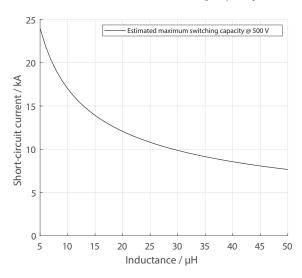
^{*}depending on cooling, convection, cross-section, contact surface etc. (thermal model upon request)

Typical curves

Typical current and voltage curves

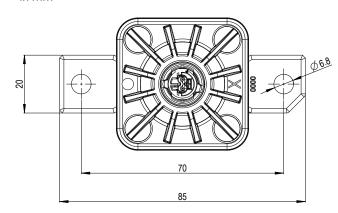


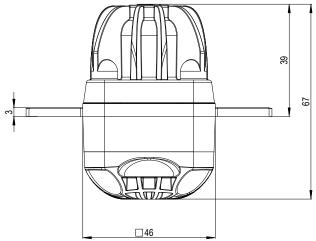
Estimated maximum switching capacity



Outline dimensions*

*in mm





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